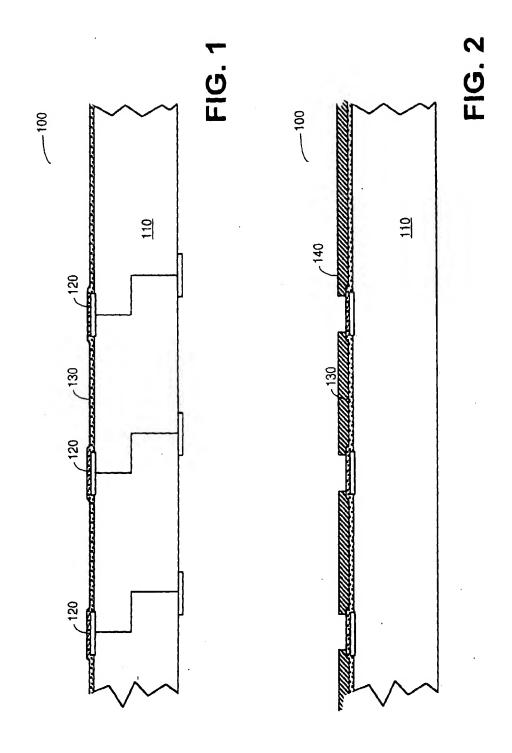
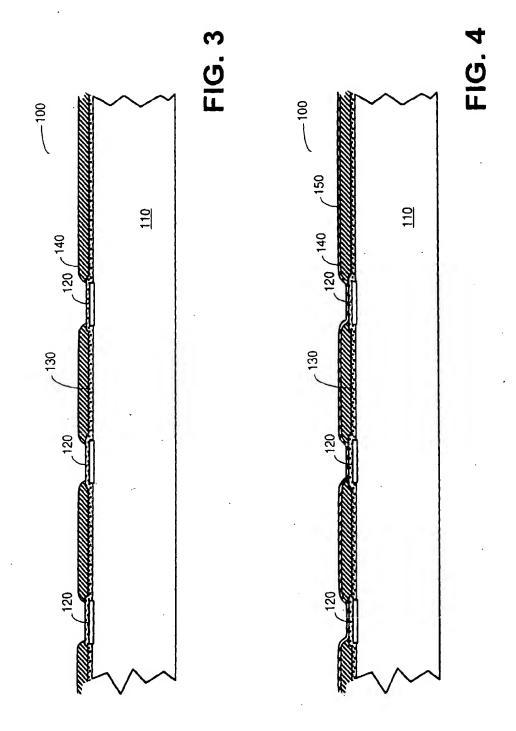
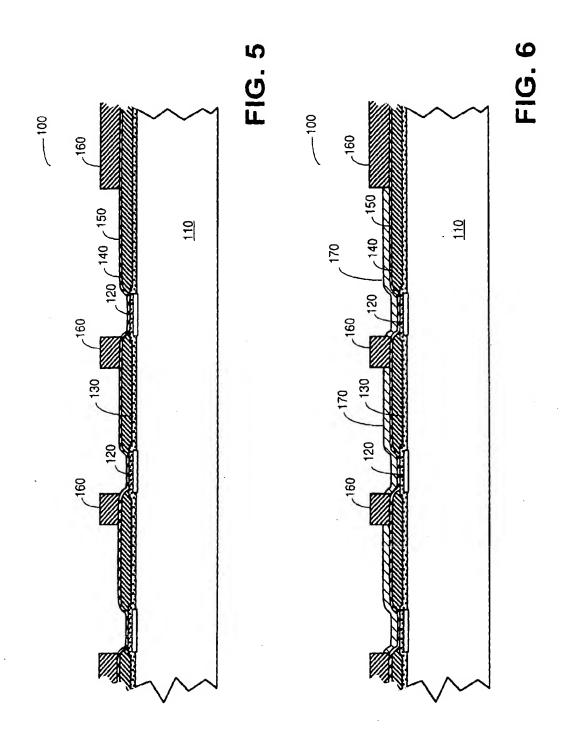
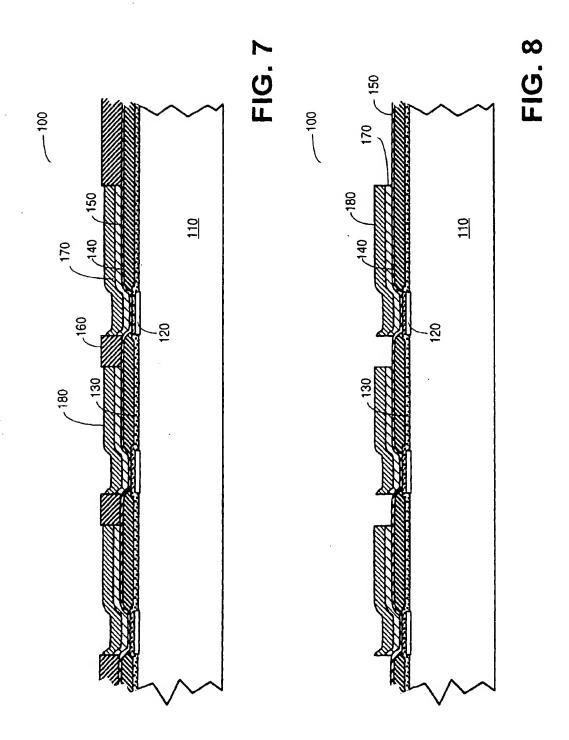
P116D1-US METHODS OF FABRICATING AND USING SHAPED SPRINGS Express Mail No: EV 330652468 US Sheet 1 of 15

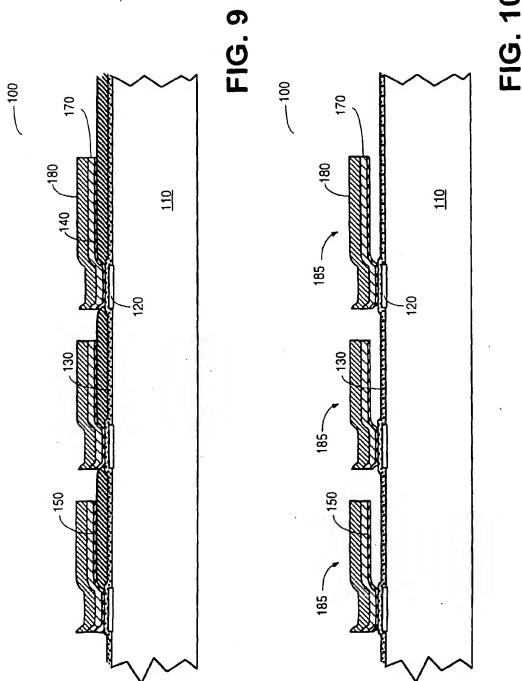


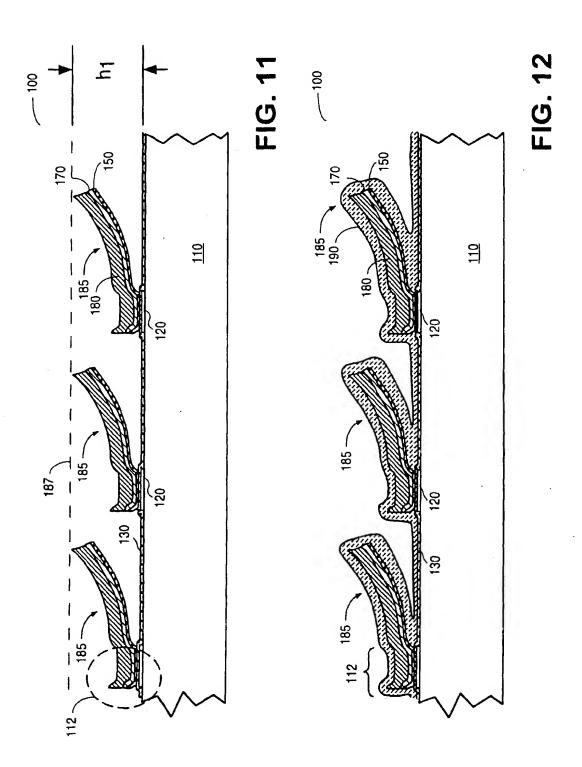


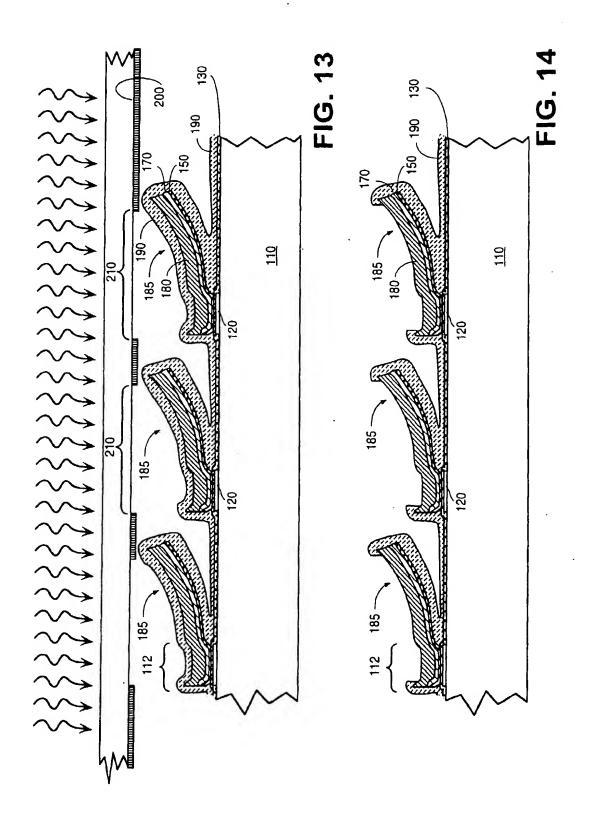


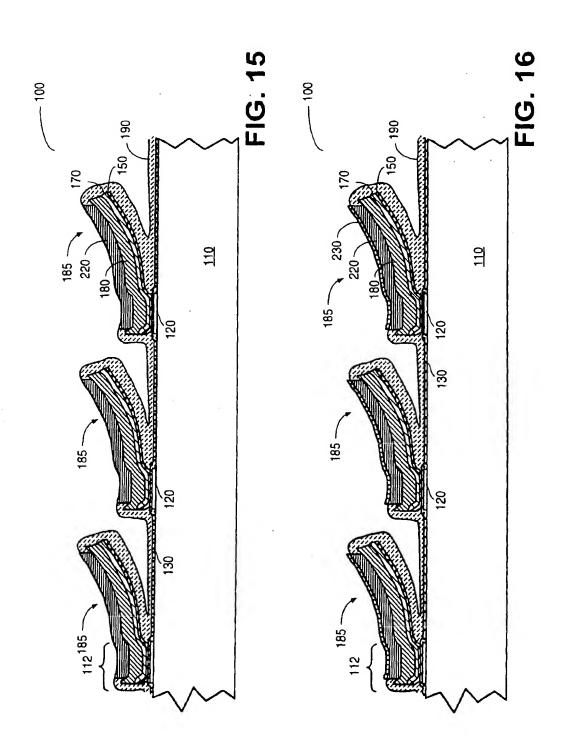
P116D1-US METHODS OF FABRICATING AND USING SHAPED SPRINGS Express Mail No: EV 330652468 US Sheet 4 of 15

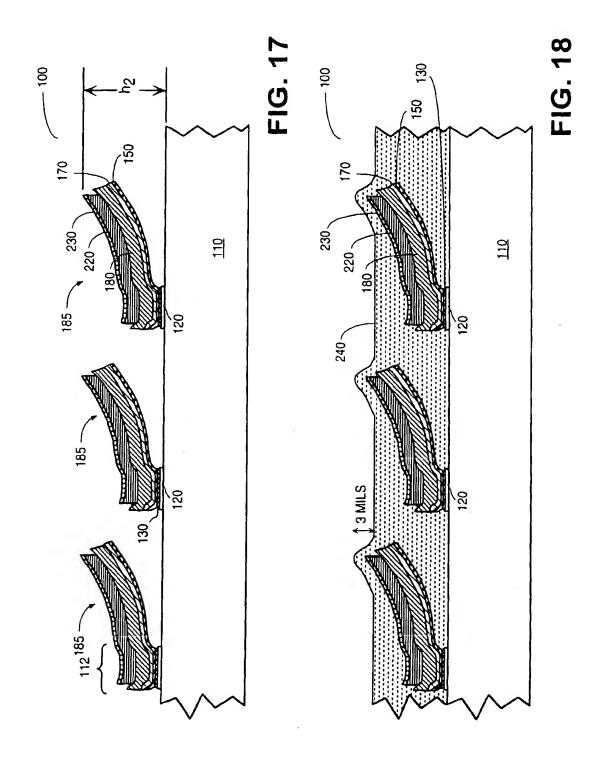




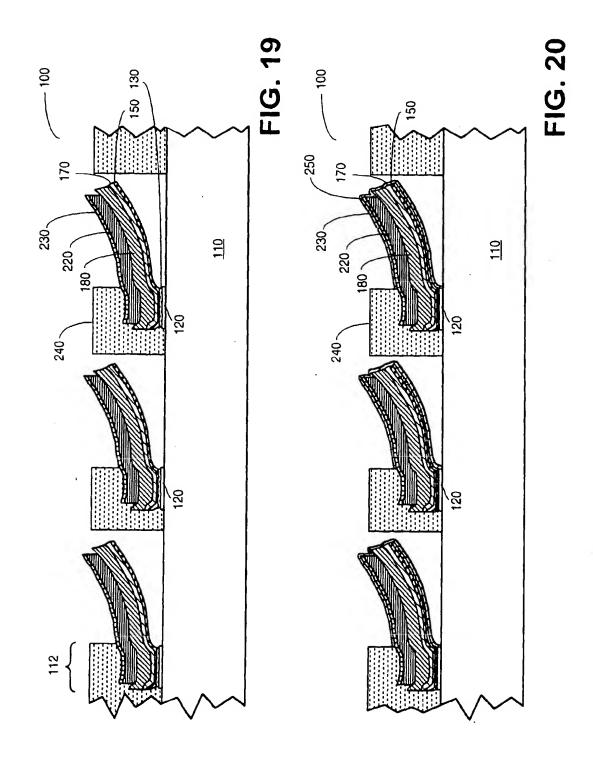


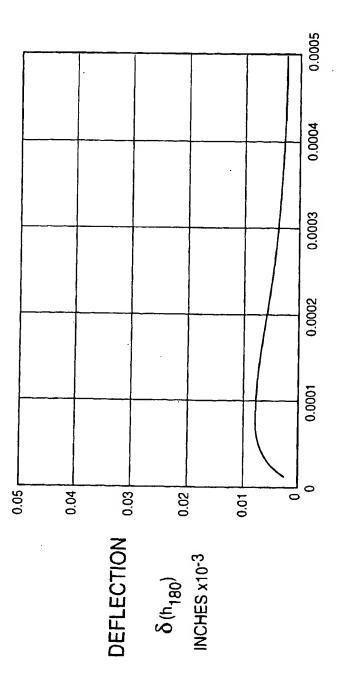






P116D1-US METHODS OF FABRICATING AND USING SHAPED SPRINGS Express Mail No: EV 330652468 US Sheet 10 of 15

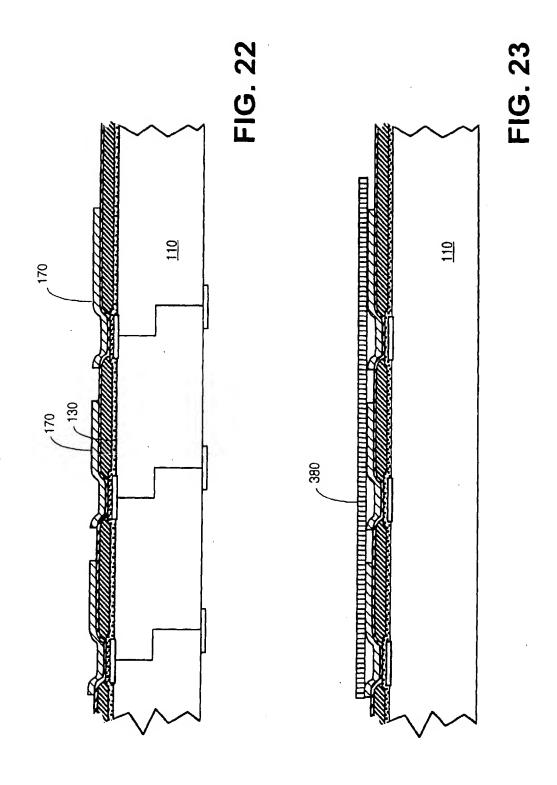


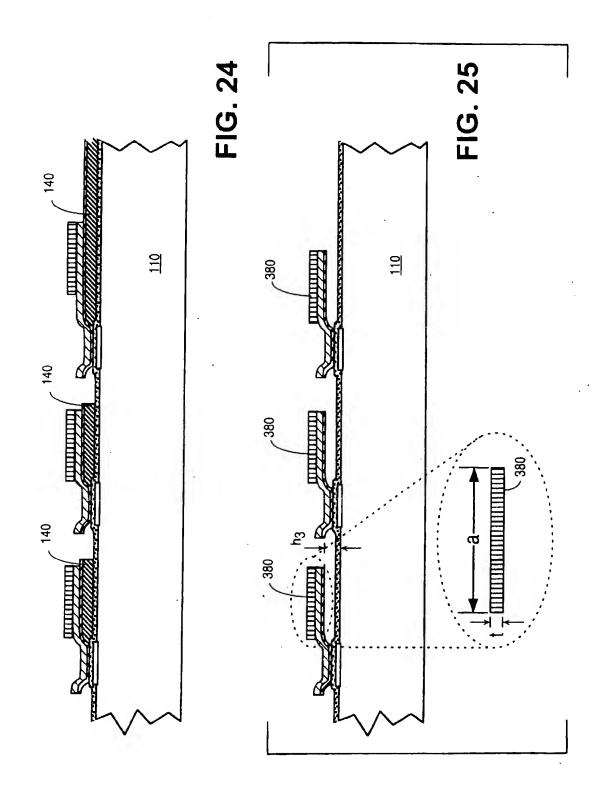


h₁₈₀ THICKNESS OF SECOND ELEMENT MATERIAL IN INCHES

FIG. 21

P116D1-US METHODS OF FABRICATING AND USING SHAPED SPRINGS Express Mail No: EV 330652468 US Sheet 12 of 15





P116D1-US METHODS OF FABRICATING AND USING SHAPED SPRINGS Express Mail No: EV 330652468 US Sheet 14 of 15

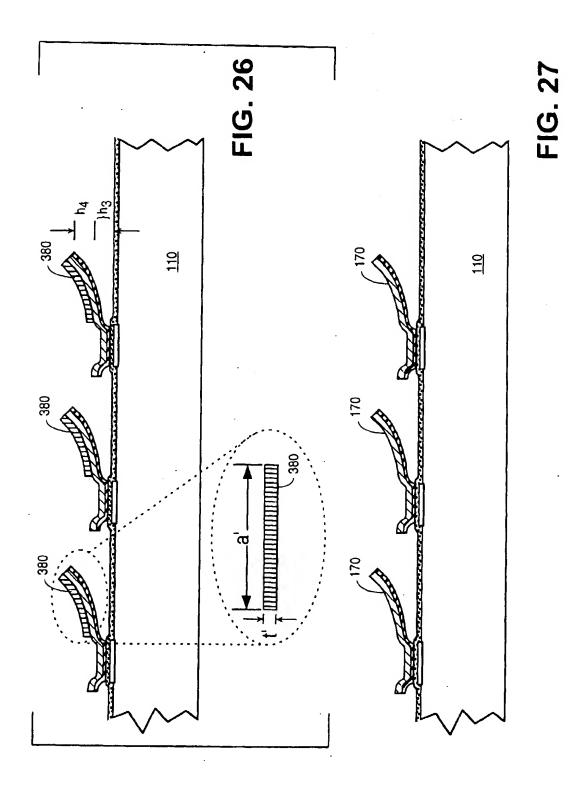


FIG. 28

